



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

648.4707
Job Sheet 179397



Part No: 648.4707

Job Qty: 1 ea

Part Name: SWA3 Overhaul



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/24/18	7/24/18	0.00	0.00	Start Up Stores/Pkg-1		17.10
110	Small Fab	1 pcs	7/24/18	7/24/18	0.00	0.00	Small Fab-3		DAS 38
120	QC	1 pcs	7/24/18	7/24/18	0.00	0.00	QC4		9-88
130	Packaging	1 pcs	7/24/18	7/24/18	0.00	0.00	Packaging3-1		DAS 21
135	DC	1 pcs	7/24/18	7/24/18	0.00	0.00	DC		21 9-88
140	QC21-FG	1 Ea	7/24/18	7/24/18	0.00	0.00	QC21		21 9-88

Part Op 110 - Pack, bag and label

Descriptions: 130 - Identify and pack for shipping as per PPP 648.4707

135 - Photocopy bluefile & type labels per PPP 648.4707

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-1/4	Set Screw ~	1 Ea (1 ea)	90-Start up Operation	5027248
188-FPSS-832-3/8	Set Screw ~	1 Ea (1 ea)	90-Start up Operation	5027249
188-FSCS-1032-5/8	Screw ~	4 Ea (4 ea)	90-Start up Operation	5038833
600.1319 P	Up Decal ~	1 Ea (1 ea)	90-Start up Operation	5029485
EL314-SJTOW	3 Wire ~	6 ft (6 ea)	90-Start up Operation	5047767
SWA3-400	Button Head Screw ~	2 Ea (2 ea)	90-Start up Operation	5088864
SWA3-600	O-Ring ~	1 Ea (1 ea)	90-Start up Operation	5089285
SWA3-700	Ball Bearing ~	32 Ea (32 ea)	90-Start up Operation	5068311
SWA6A-1900	Female Spade Terminal - 1/4" ~	6 Ea (6 ea)	90-Start up Operation	5084069
SWA6A-2000	1/8" Female Spade Connector ~	4 Ea (4 ea)	90-Start up Operation	5027244
				5093722



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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S093757



Part: 648.4707

Job No: 179397

Serial No/Batch: S093757

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 07/19/18

ions

Required	Inventory	Allocated
1	73	0
1	86	0
4	473	0
1	233	0
6	897	0
2	6	0
1	7	0
32	403	0
6	258	0
4	108	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																													
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Part Specifications

Specifications could not be found.

Plex 6/19/18 7:10 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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